

Work Order ID 84245

84245

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Item ID: D2942 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Replacement Window
 Start Date: 5/08/12 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 5/09/12 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: JL Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2942	Rev C								

100 0.00
 100 Small Fab
 Small Fab Memo 0.00
 Small Fab Assemble as per Dwg D2942 clean & wrap in plastic.

DL
 12/05/09

110 0.00
 110 QC5- Inspect part completeness to step on W/O
 QC Memo 0.00
 Quality Control

5/26/12

(A2)

120 0.00
 120 Identify as per dwg & Stock Location: ST209
 Packaging Memo 0.00
 Packaging

 P

84245

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 5/08/12 **Start Qty:** 2.00 ***2***

Required Date: 5/09/12 **Req'd Qty:** 2.00 ***2***

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

0.00

130

QC

Memo

0.00

Quality Control

12/5/30 ~~72~~

MF

12-05-29

Picklist Print

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Work Order ID: 84245

Parent Item: D2942

Parent Item Name: Replacement Window

Start Date: 5/08/12

Required Date: 5/09/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP D01.06.05New processEC
IPP E Thermoform in house 07.03.07 DL

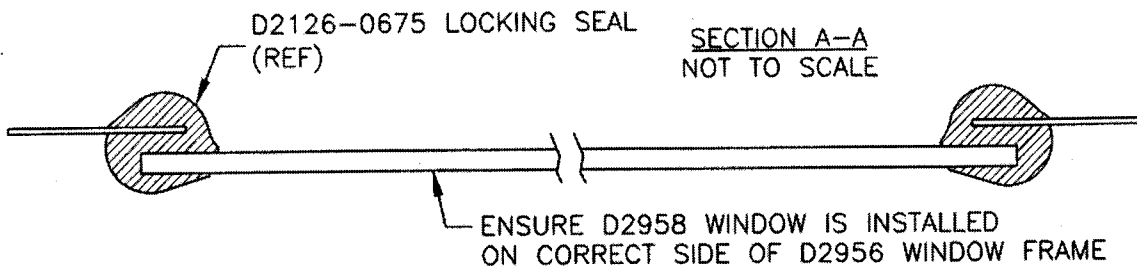
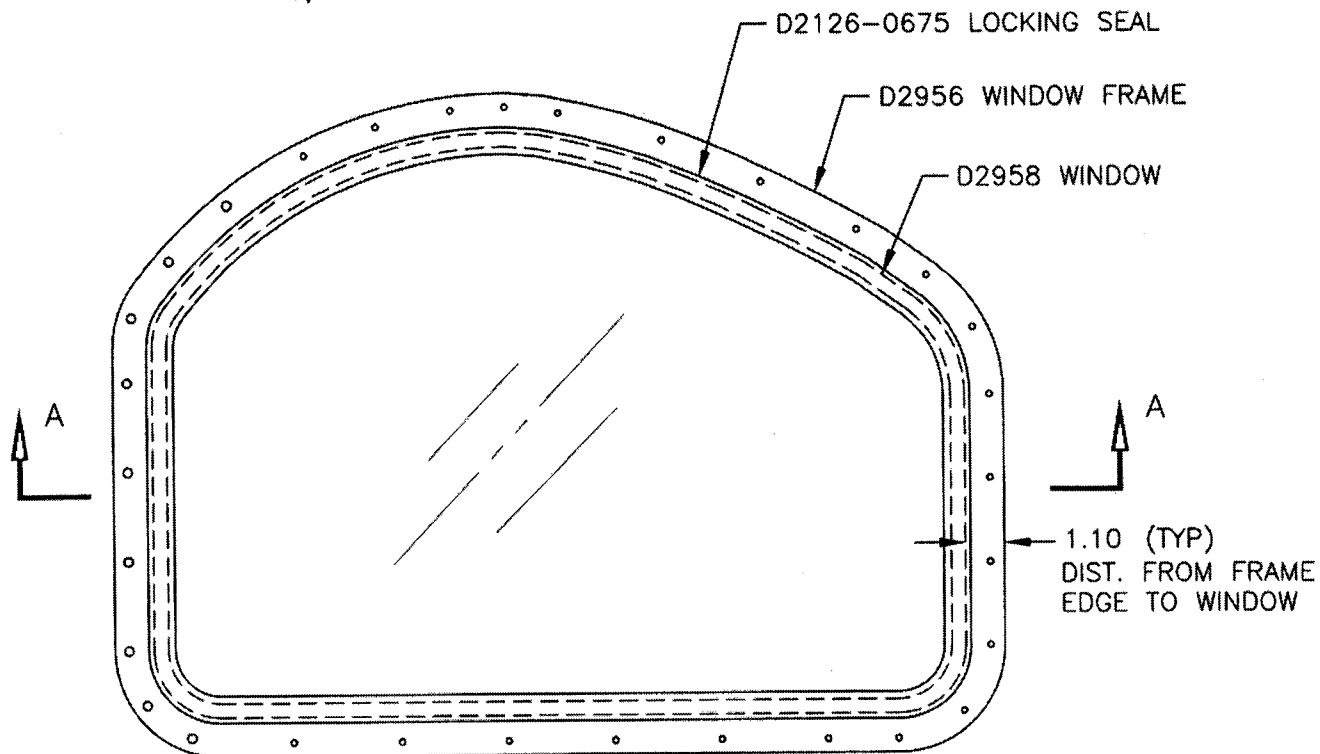
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126 Seal		Manufactured	No			100	f	332.1803	5.625	11.25			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST405		332.18029							
				57106		4							
				68336		2.44679							
				76094		325.7335							
D2956 Window Frame		Manufactured	No			100	Each	1.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST213	84309	1							
				66565		1							
D2958 Window		Manufactured	No			100	Each	2.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST208		2							
				66566		2							

11.25
2
2
2
12/05/29
12/05/29
12/05/29



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE 01.05.31		TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20	NEW ISSUE	
B	00.02.23	CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31	WINDOW NOW INSTALLED WITH SEAL	

RELEASED
01.06.05



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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